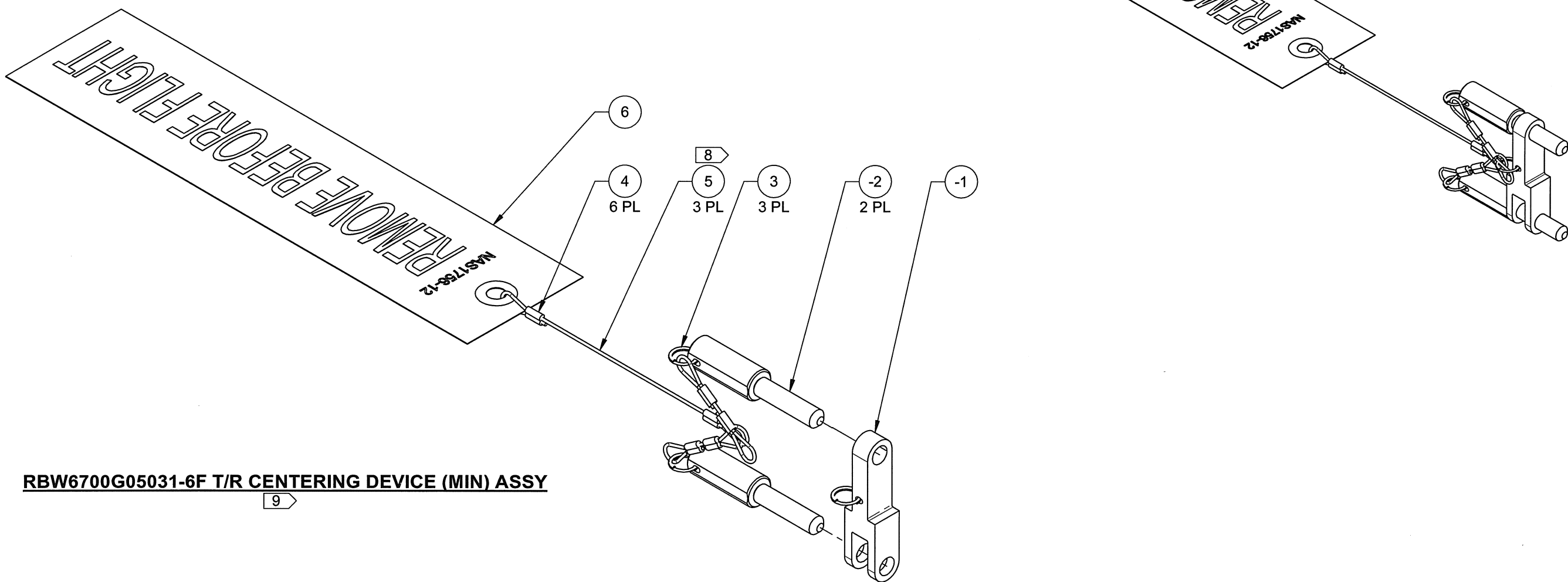
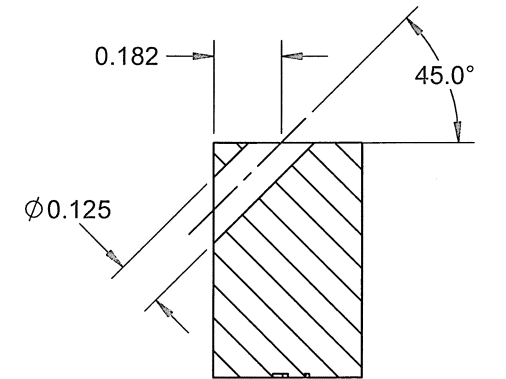
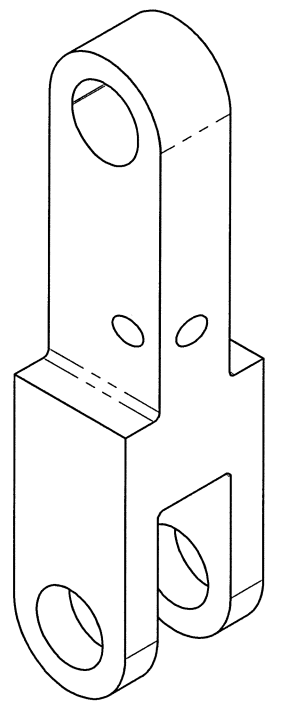
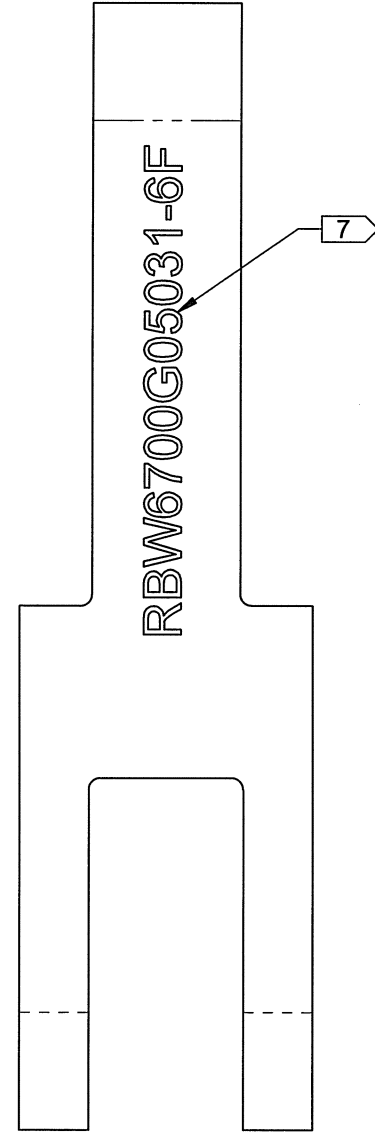
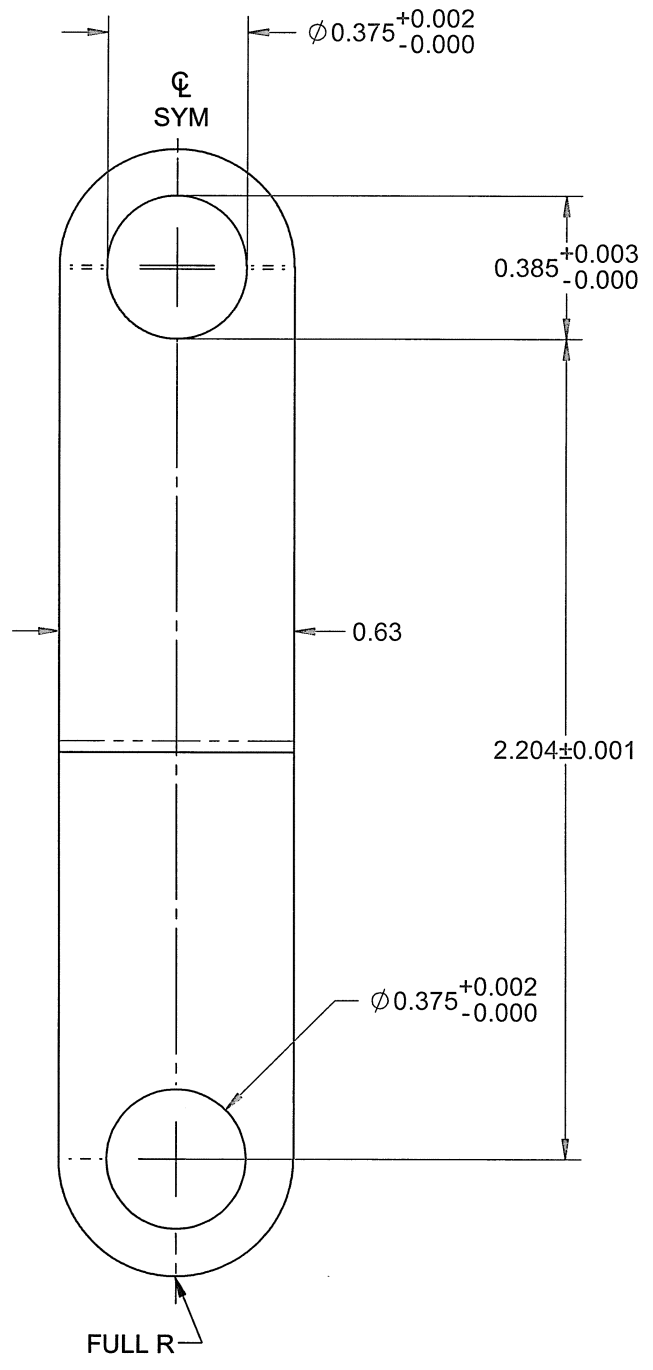
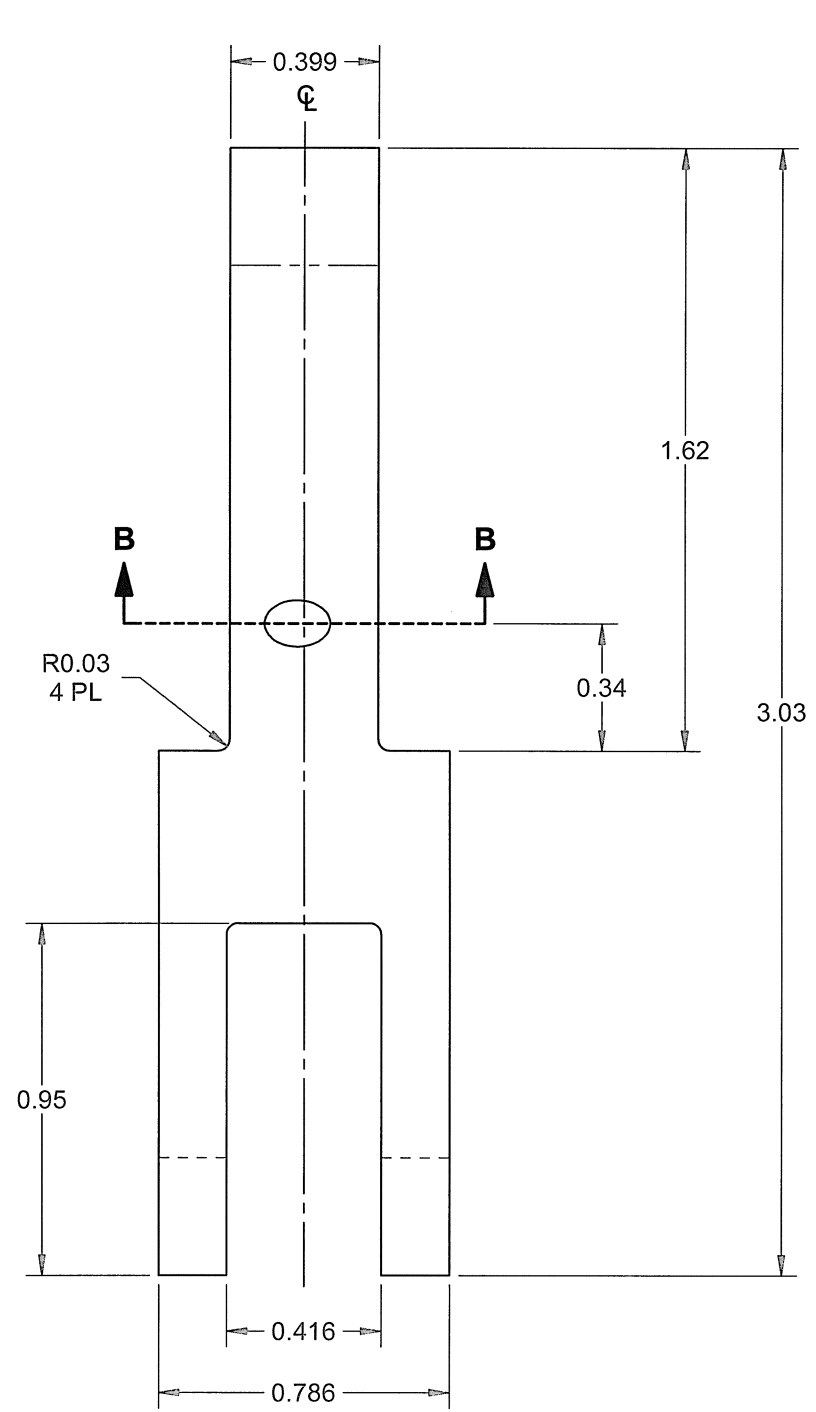


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G05031-6F-1	T/R CENTERING DEVICE (MIN)
-2	2	RBW6700G05031-6F-2	PIN
3	3	McMaster#90177A213 OR EQUIV	ZINC PLATED STEEL SPLIT RING 9/16" OD x 7/16" ID. x 1/16" THK
4	6	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
6	AR	CARR LANE#CL-2-C	STEEL NYLON COATED 1/16" DIA. LANYARD
6	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM -2
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-676	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G05031-6F	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
		T/R CENTERING DEVICE (MIN) ASSY	NTS
DATE	4/2/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



SECTION B-B

RBW6700G05031-6F-1 T/R CENTERING DEVICE (MIN)

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G05031-6F	SHEET 2 OF 3
APPROVED	<i>VP</i>	TITLE	SCALE
DATE	4/2/2019	T/R CENTERING DEVICE (MIN) ASSY	NTS
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8

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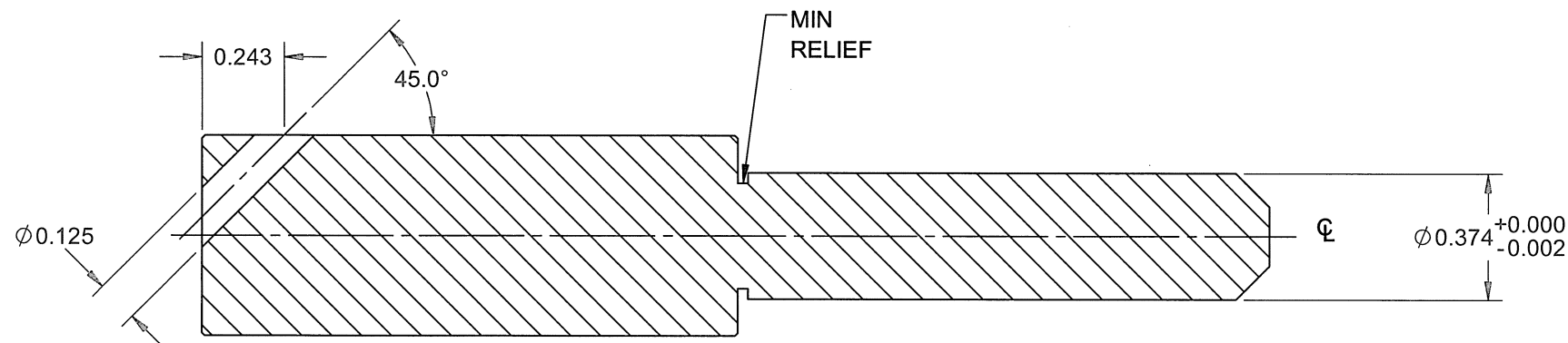
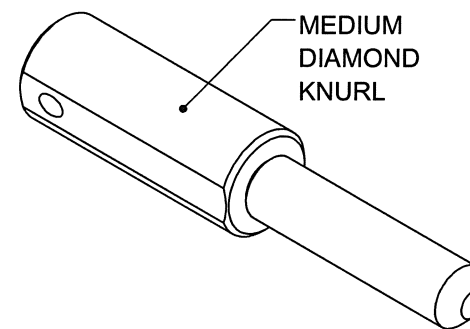
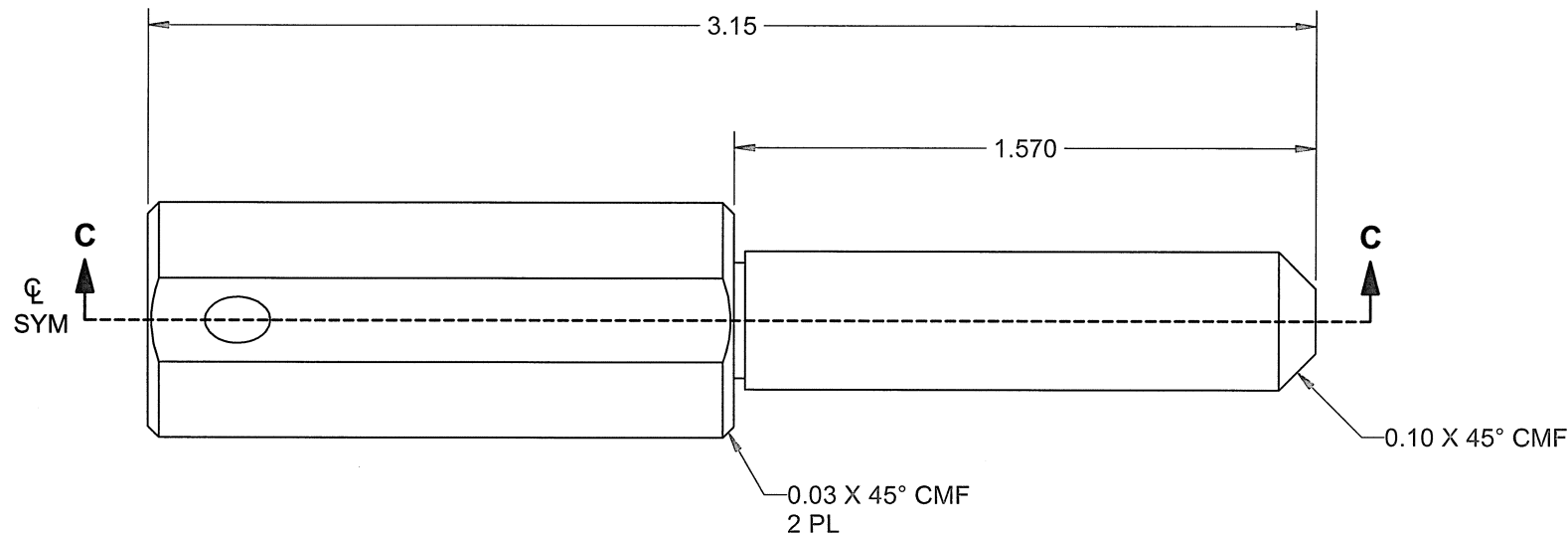
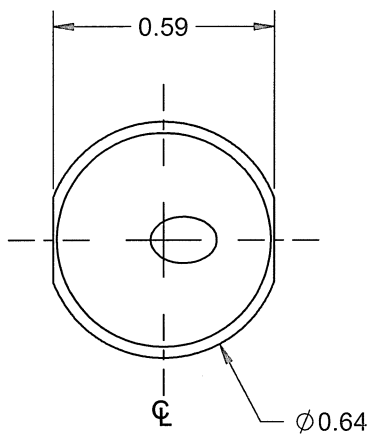
5

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1

**SECTION C-C****RBW6700G05031-6F-2 PIN****NOTES:**

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN

VM

DRAWN

VM

CHECKED

KPT

MFG. APPR.

FK

APPROVED

VM

DATE 4/2/2019

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

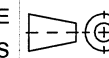
TOOL PART #

RBW6700G05031-6F

REV. A

SHEET 3 OF 3

TITLE

T/R CENTERING DEVICE (MIN) ASSYSCALE
NTS

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